

## 180 STPD Nitric Acid Plant for Sale

### Capacity

180 STPD

### Product Concentration

57 %

### Process Technology

Chemico mono high pressure process

### Catalyst

90% platinum

10% rhodium

### Major Equipment

- Air intake Filter
- Air Compression System
- Compressed Air Filter
- Ammonia Evaporator
- Ammonia Superheater
- Heat Exchanger Train
- Absorption Tower
- Tail Gas Mixer
- Weak Acid Pumps
- Condensate Cooler
- Catalytic Combustor
- Turbine Gas Boiler
- Blowdown Tanks
- Tail Gas Mist Eliminator
- Ammonia / Air Mixer
- Chemical Feed System
- Ammonia / Mist Separator
- Condensate Tank
- Condensate Pumps
- Boiler Feedwater Pumps
- Catalyst Recovery Filter



### **BRIEF PLANT DESCRIPTION**

Phoenix Equipment has a used 180 TPD Nitric Acid plant for sale immediately available. The Nitric Acid plant produces 57% concentrated Nitric Acid (HNO<sub>3</sub>). The plant has been properly mothballed and shutdown, with the compressor train being turned monthly. Plant was operated by a major corporation and is in great condition. All plant documentation regarding operation and maintenance is currently available. This is a great opportunity to relocate a Nitric Acid plant for a fraction of the cost of building a new one and in significantly much less time.

The three main chemical reactions involved in the formation of Nitric Acid are: 1) The oxidation of Ammonia to Nitric Oxide (NO), 2) The Oxidation of Nitric Oxide to Nitrogen Dioxide (NO<sub>2</sub>), and 3) The absorption of Nitrogen Dioxide in water to form Nitric Acid (HNO<sub>3</sub>). Filtered atmospheric air is compressed to 110 psig and 450 F degree in the motor and gas turbine driven centrifugal compressor and mixed with filtered superheated ammonia vapor. The process gas leaves the catalyst gauze at about 1,650 F degree.

### **For more information contact -**

Edward Zhang, Plant Sales

[plants@phxequip.com](mailto:plants@phxequip.com)

+1 732.520.2187 (Direct Dial)

+1 845.242.3378 (Mobile)

### **To discuss plants you are selling -**

Jesse Spector

[plants@phxequip.com](mailto:plants@phxequip.com)

+1 732.709.7157 (Direct Dial)

+1 908.902.8854 (Mobile)