



## 400,000 TPY CUMENE PLANT FOR SALE

<u>Capacity:</u> Nominal: 396,000 TPY Maximum: 420,000 TPY

Product Purity: 99.75%

Feedstock: Benzene Propylene

<u>Consumption Ratio</u> Benzene : Propylene : Cumene 0.662 : 0.367 : 1

<u>Major Equipment</u> Benzene accumulator Benzene purification column Preheaters Water / Propane separator Condensators Reactors

> Phoenix Equipment Corporation <u>www.phxequip.com</u> +1 732 442 6990

Jesse Spector Vice President jesses@phxequip.com

Edward Zhang Plant Sales Director edz@phxequip.com



## **BRIEF PROCESS DESCRIPTION**

This complete cumene plant is based on zeolite-based liquid-phase process. Cumene is made by the alkylation of benzene with propylene, which yields a mixture of alkylated and polyalkylated benzenes. Excess benzene is used so propylene reacts completely. Propylene is injected before each catalyst bed to improve catalyst selectivity and enhance its activity and stability. The mixture of alkylated and polyalkylated benzenes is sent to a distillation train that consists of a benzene column, cumene column and polyisopropylbenzene (PIPB) column. The polyalkylated benzenes recovered in the PIPB column are transalkylated with benzene to produce additional cumene for maximum cumene yield. The alkylation and transalkylation effluents are fed to the benzene column, where the excess benzene is taken as the overhead product for recycle to the reactors.

## **CONTACT US FOR MORE DETAILS**

Contact Phoenix Equipment if you have any plants or equipment for sale